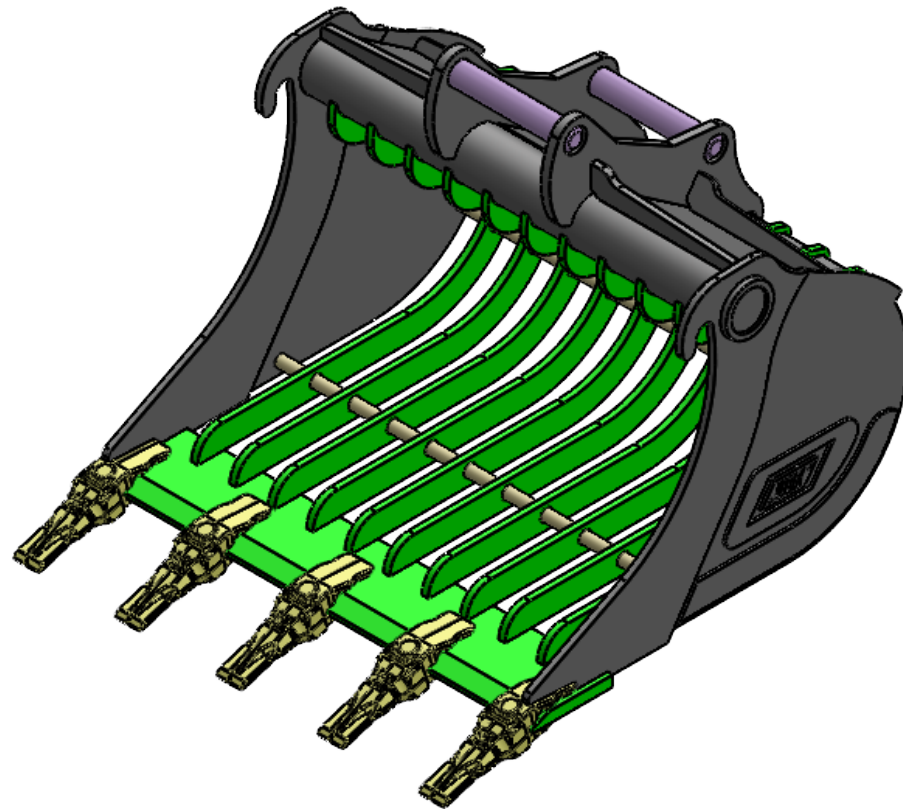
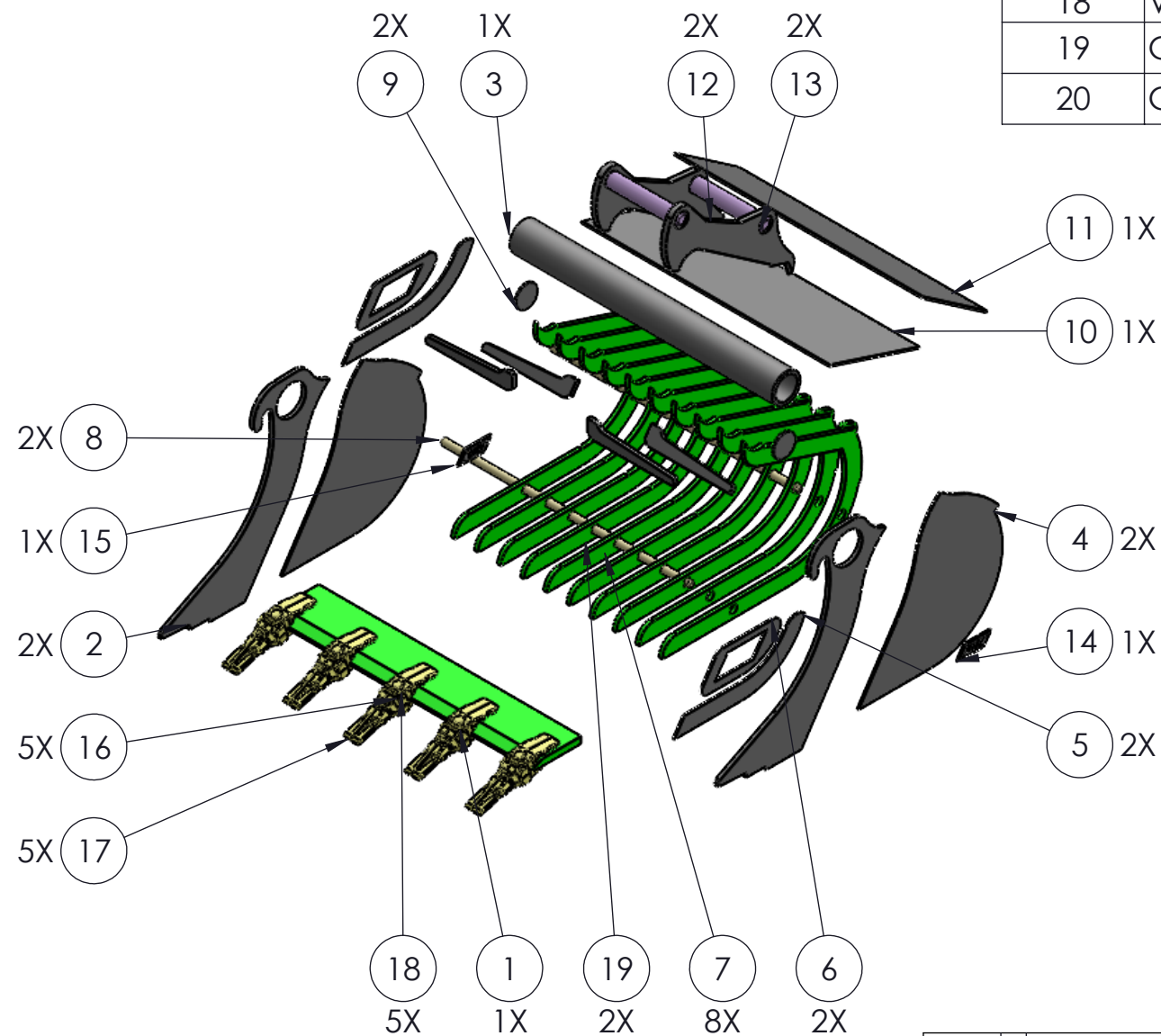
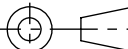




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight	Dxf name
1	GRS35-S40-800-01	CUTTING EDGE 150x20x820	1	18.05	HB400-20mmX1-GRS35-S40-800-01
2	GRS35-S40-800-04	SIDE BLADE	2	7.26	E350-12mmX2-GRS35-S40-800-04
3	GRS35-S40-800-07	TUBE 89X69X820L	1	15.98	
4	GRS35-S40-800-03	SIDE BOTTOM PLATE	2	4.82	E350-5mmX2-GRS35-S40-800-03
5	GRS35-S40-800-11	SIDE WEAR PLATE	2	0.80	E350-5mmX2-GRS35-S40-800-11
6	GRS35-S40-800-12	KICK PLATE	2	0.52	E350-5mmX2-GRS35-S40-800-12
7	GRS35-S40-800-02	TYN	8	4.78	HB400-12mmX8-GRS35-S40-800-02
8	GRS35-S40-800-10	ROUND BAR	2	1.91	
9	GRS35-S40-800-13	END CAP	2	0.14	E350-5mmX2-GRS35-S40-800-13
10	GRS35-S40-800-09	TOP PLATE	1	8.95	E350-5mmX1-GRS35-S40-800-09
11	GRS35-S40-800-08	TOP BEAM	1	7.46	E350-5mmX1-GRS35-S40-800-08
12	GRS35-S40-800-06	EAR PLATE	2	4.87	E350-16mmX2-GRS35-S40-800-06
13	GRS35-S40-800-14	STANDARD PIN 40X234L	2	2.25	
14	GRS35-S40-800-15	ULK LOGO	1	0.09	E350-6mmX1-GRS35-S40-800-15
15	GRS35-S40-800-05	ULK LOGO	1	0.09	E350-6mmX1-GRS35-S40-800-05
16	V17PN	ESCO V17 TOOTH PIN	5	0.04	
17	V17SYL	ESCO SUPER-V TOOTH POINTER V17	5	1.11	
18	V17 ADAPTOR	ESCO SUPER-V TOOTH ADAPTOR V17	5	1.78	
19	GRS35-S40-800-16	TYN	2	4.73	HB400-12mmX2-GRS35-S40-800-16
20	GRS35-S40-800-17	EAR GUSSET	4	0.76	E350-12mmx4-GRS810-S50-900-20



XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

			MACHINING TOLERANCES: 0 ±0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4xR5 ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002: U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL ASI365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION			
			TITLE: SKELTON BUCKET 3-5T-800-S40		DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE : 1:20 			
			DRW BY : HK CKD & APP BY :		DWG No. GRS35-S40-800		MAT'L : REFER BOM WEIGHT (KGS): 161.15	
			This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©			SIZE : A4		SHEETS: 1 OF 2

